
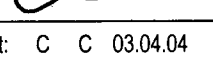


Date: Wednesday, 9/13/2006 1:28:12 PM
 User: Chantal Lavoie











Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LANYARD ASSEMBLY
 Job Number : 28502
 Estimate Number : 11493
 P.O. Number : N/A Part Number : D26906
 This Issue : 9/13/2006 S.O. No. : N/A Drawing Number : D2690 REV. B2
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : B2
 Previous Run : 25273 Material : N/A
 Due Date : 9/20/2006 Qty: 10 Um: Each
 Written By : 
 Checked & Approved By : 
 Comment : Est: C C 03.04.04 Reformat; Incorporated D2690-X KJ/
 RF

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	CBL460	Loop Sleeve
		
Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s) Loop Sleeve Qty Part Number Description Batch 2 CBL-460 Loop Sleeve <u>M100644</u> <u>FF 06.09.13</u> 10		
2.0	CBL1240	Cable
		
Comment: Qty.: 1.0000 f(s)/Unit Total : 10.0000 f(s) Cable Qty Part Number Description Batch D2690-6 + 2.5" CBL-1240 Cable <u>B17793</u> <u>FF 06.09.13</u> 10		
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D2690 Identify as D2690-6 <u>FF 06.09.14</u> 10		
4.0	QC5	INSPECT WORK TO CURRENT STEP
		
Comment: INSPECT WORK TO CURRENT STEP <u>SB 06/09/14</u> 10		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>G A</u> <u>5756</u> <u>SB 06/09/14</u> ③		

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: *2* Date: 06/08/14

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 9/13/2006 1:28:12 PM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LANYARD ASSEMBLY

Job Number: 28502

Part Number: D26906

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

26-09-14

Job Completion



u 26-09-14

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

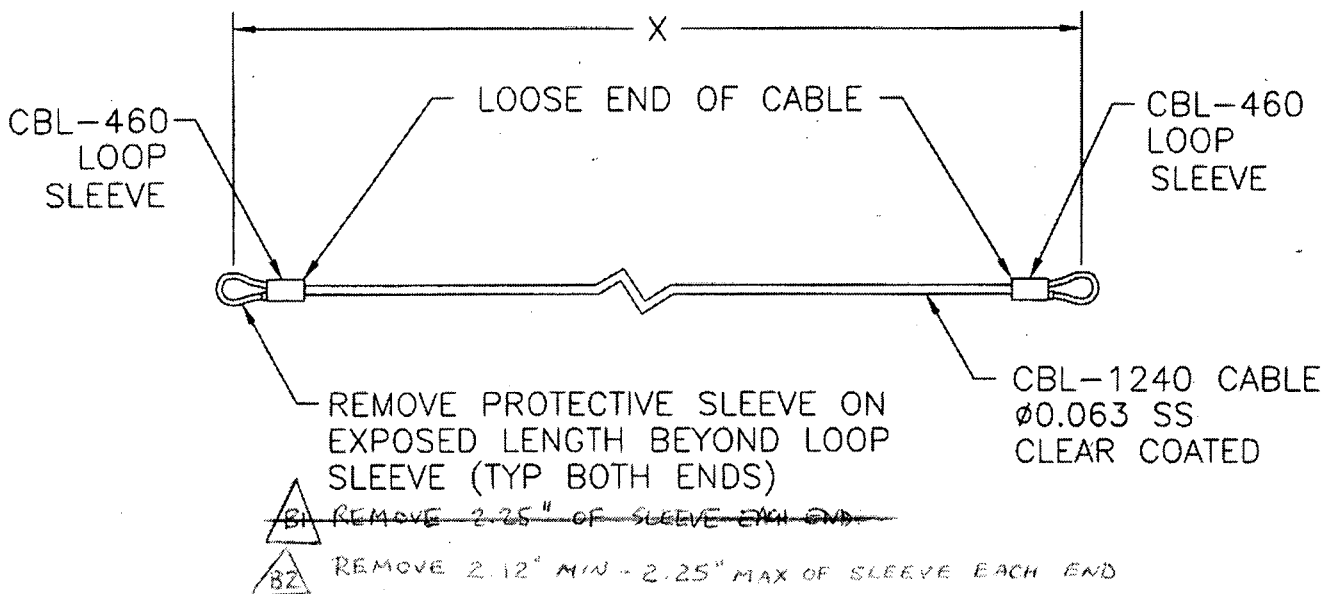
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>ME</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>ME</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	# CP 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	# 04.06.24	ADDED TOLERANCE	

RELEASED
971003 KE
FSR 4374



D2690-X

X = LENGTH IN INCHES

REFERENCE ONLY

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH.
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH
SLEEVE AT END OF LOOSE END OF CABLE WITH
CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER
ASSEMBLY WITH ATTACHING PARTS.

DEO's									
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